

ParagonLED®

Product Catalog

TTL-XT (Extreme Temperatures Lighting)

MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)

www.thermal-tech-lighting.com





ParagonLED®

Company Profile

- 2008 – Company founded, establishing its focus on advanced AC COB LED technology
- 2010 – Achieved the world's first CE certification for AC COB LED technology, setting a global benchmark.
- 2011 – Recognized as the first to gain both FCC and ErP certifications for AC COB LEDs.
- 2012 – Introduced the world's first AC COB LED explosion-proof lighting and obtained UL certification.
- 2013 – Attained ISO9001:2008 certification and established the world's first 3V–300V AC LM80 laboratory, certified by DOE and Energy Star.
- 2016 – Expanded to an annual production capacity of 6 million units, reinforcing large-scale manufacturing capability.
- 2017 – Set up the world's first 600V AC LM80-certified laboratory, further strengthening reliability testing infrastructure.
- 2019 – Developed the world's first ACCOB light engine with $T_c = 145^{\circ}\text{C}$, marking a breakthrough in high-temperature LED technology.
- 2020 – Deployed the extreme-environment ACCOB light engine (-80°C to $+115^{\circ}\text{C}$) into commercial operation at U.S. paper mills and steel mills. By 2025, more than 60,000 light engines have been successfully installed in these facilities.
- 2023 – Became a subsidiary of the AVC Group, enhancing global resources and thermal management expertise.
- 2025 – Completed the world's first flip-chip ACCOB light engine designed for extreme temperatures.
- 2025 -Achieved a breakthrough in Nuclear Lighting: Successfully passed 1,000 kGy Gamma radiation and 4.46×10^{14} n/cm² Fast-neutron fluence testing at the National Atomic Energy Research Institute (NARI).
- Targeting PSE certification (100V/200V) for the Japanese market and UL certification (120V–600V) for linear models, paving the way for global expansion.

- **BLAST FURNACE**
USED TO EXTRACT MOLTEN IRON (PIG IRON) FROM IRON ORE. TEMPERATURE RANGE: 1,600°C TO 2,200°C.
- **ELECTRIC ARC FURNACE (EAF)**
USED FOR MELTING SCRAP STEEL OR DIRECT REDUCED IRON. TEMPERATURE RANGE: 1,600°C TO 1,800°C.



High Temperature Environment

ParagonLED is a pioneer in industrial lighting, pushing the boundaries of LED technology by extending operational temperature ranges from the conventional -25°C to 50°C to an impressive -80°C to +115°C. This innovation is critical in industrial settings where extreme heat and challenging conditions demand reliable, high-performance lighting solutions. High-temperature resistant lighting is essential in industries such as:

1. Steel Production and Forging: Ensures safety and efficiency during processes like melting, forging, and rolling.
2. Foundry Operations: Withstands the intense heat of molten metal pouring and casting.
3. Glass Manufacturing: Functions reliably in extreme heat during the melting of raw materials.
4. Ceramic Production: Endures prolonged high-temperature firing in kilns.
5. Coking Plants: Handles the extreme temperatures of coal processing into coke.
6. Heat Treatment Facilities: Resists heat generated during the phase transitions of metals.

Specialized lighting design incorporates high-temperature resistant materials, cooling systems, and high IP ratings (IP66 or above) to protect against dust, heat, and corrosion.

Waste incineration plants also rely on high-temperature lighting to operate safely and efficiently. These systems must endure high heat, resist corrosive chemicals, and offer robust dust and moisture protection. Properly selected lighting ensures operational safety and reliability in these environments.

ParagonLED's expert assembly and testing teams provide unmatched technical support, guaranteeing the durability and performance of your lighting systems in even the most demanding conditions.

ParagonLED®

HOT SALE

TTL-Xt — Extreme Temperatures Lighting



500W

63,000 LUMEN

- Beam Angle 70°
- 230VAC
- 5000k color temperature
- -80°C (-112°F) to 115°C (239°F)
- MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)



225W/350W

28,000~44,000 LUMEN

- Beam Angle 110°/70°
- 230VAC
- 5000k color temperature
- -80°C (-112°F) to 115°C (239°F)
- MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)



10W~140W

1,250~18,000 LUMEN

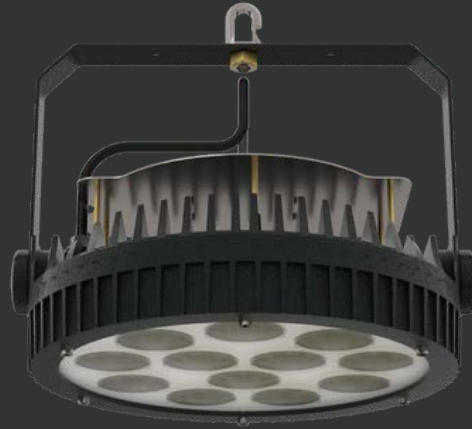
- Beam Angle 110°
- 230VAC
- 5000k color temperature
- -80°C (-112°F) to 125°C (257°F)
- MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)

TTL-XT Series

Extreme Temperatures Lighting

We use Nord-Lock washers for optimized safety performance.

NORD-LOCK
PART OF THE NORD-LOCK GROUP



When you absolutely must have the
Toughest Industrial LED High Bay



High Ambient Temp.
-112°F(-80°C) to
239°F(115°C)



Field Replaceable LEDs



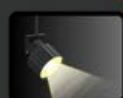
C5M/PVDF
coating optional



Chemical Repellent



Instantaneous activation of
lighting function, without the
need for standby time.



Anti-Glare



TTL-Xt Series

Extreme Temperatures Lighting

“A real innovation in extreme environment LED lighting.”



Engineered and tested for reliable operation you can count on in temperatures ranging from -112°F(-80°C) to 239°F(115°C)



Game changing LED module design (see details below). Replaceable to reduce the cost of long term ownership.



PVDF corrosion resistant coating over a die-cast aluminum housing + stainless steel hardware for incredible durability. 1,000 hour salt-fog test yielded no corrosion. [ASTM B117-19/ASTM D610-08(2019)]



Chemical repellent housing to stand up in areas where industrial chemicals are used or produced.



Instantaneous activation of lighting function, without the need for standby time.



Provide better eye protection and workplace safety.

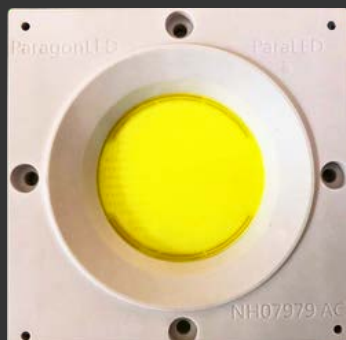
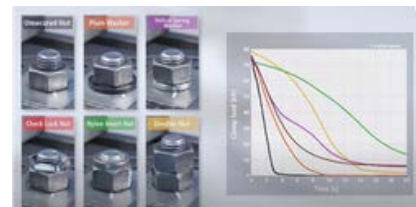
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NORD-LOCK
PART OF THE NORD-LOCK GROUP

Nord-Lock wedge-locking washers consistently outperform alternative locking methods when it comes to securing bolted joints. This is proven by the results of thousands of Junker tests carried out for customers all over the world by Nord-Lock engineers.

When exposed to transverse vibrations underneath the bolt head, alternative locking methods such as plain washers, helical spring washers, check lock nuts, nylon inserted nuts and double nuts all show a loss of clamp load – loosening the bolt and exposing the joint to failure unless frequently retightened.

So, Nord-Lock engineers would usually recommend wedge-locking washers to achieve the most secure bolted joint



The heart of the TTL series is its revolutionary

DRIVER-ON-BOARD LED MODULE.

A marvel of engineering and innovative manufacturing processes, this proprietary module gives the TTL series outstanding light performance even in extreme hot and cold temperatures and requires no separate driver.

Over-Engineered

We use 12 IC current control chips when 4 would be enough for extra durability. Tested to 200° C without failure.

No Load Shedding

As modules approach their max. rated temperature, lumen output will not decrease. Reducing output at high temp. is a common occurrence with other high temp. lights.

1.2 mil Gold Wire

TTL series LEDs are connected with gold wire for enhanced durability under heavy thermal cycle stress.



No Harmonic Distortion

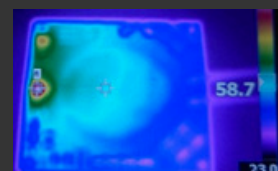
Quality components and advanced circuit design results in longer fixture life and no line noise generated by the TTL series.

No Inrush Current

Inrush current has been engineered out of the module preventing large line voltage drops at start-up protecting the fixture and other equipment.

Waterproof/Thermal Coating

Special silicone based coating creates a waterproof seal around the module and dissipates heat for increased durability.



“Every component
of the *TTL Series* was selected/designed with
high ambient temperature
applications in mind. “

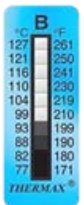


C5M coating /PVDF
repels chemicals
and prevents
corrosion

Rugged die-cast aluminum
housing

Metal reflector **70°** beam pattern
ensures efficient light distribution.

Specialized ribbed
silicone rubber gasket
provides the perfect
lens seal



High temp
thermostat label
verifies highest
temperature
reached

Factory torqued and
sealed stainless steel
cable gland

Oversized cooling fins
maximize thermal
efficiency



304 Stainless Steel hook.
Yield strength 600MPa

Heavy-duty #2 gauge
mounting bracket
180° angle adjustment

Technical Info

SPECIFICATIONS

Voltage	230VAC
Wattage	500W (+/- 10%)
Color Temp	5000 Kelvin
Housing	C5M(standard) / PVDF optional
Color	Black(standard) / White optional
Lens	Flat tempered glass lens
Efficacy	125 lm/W (500W)
CRI	>70
Beam Angle	70°
Cable Gland	Stainless steel
Power Cord	DIN VDE 0285-525-2-83 DIN EN 50525-2-83 300V / 180°C rated
Ambient Temp.	-80°C (-112°F) to 115°C (239°F)
Surge Protection	> 20kV MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)



LUMENS

500W
62,500 lm

WARRANTY

Ambient Temperature	Warranty Length
65°C (149°F) Max Ambient Temp.	7 Year Limited Warranty
85°C (185°F) Max Ambient Temp.	3 Year Limited Warranty
105°C (221°F) Max Ambient Temp.	1 Year Limited Warranty
105°C (221°F) Max Ambient Temp.	3 Year Limited Warranty (optional)

TTL Getter System (optional) — extends lifetime to 3 years @105 °C. It continuously absorbs residual oxygen, moisture, and gases released from internal materials under high temperature, preventing oxidation and degradation.

PART NUMBERS

Part Number	Watt	Voltage
TTL-500-50-230V-1yz	500W	230VAC

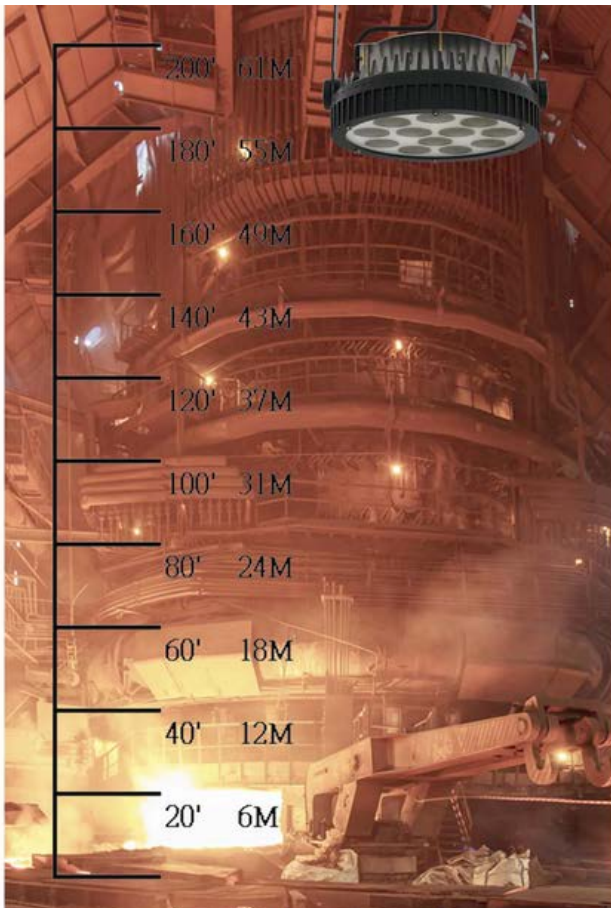
x(Beam Angle) : 0=110° 1=70°
y(Coating) : 0=PVDF 1=C5M
z(Fixture color) : 0=white 1=black

DIMENSIONS :

Diameter : 562mm(22.1inch)
Height : 441mm(17.4inch)
Weight : 24.2Kg(53.4lb)

INDUSTRIAL APPLICATIONS

Primary Metal Fabrication	Blast Furnaces	Power Plants	Aerospace Facilities
Steel Mills	Paint Curing	Chemical Plants	Industrial Freezers
Smelting Operations	Ovens/Kilns	Refineries	Ice Manufacturing
Casting Foundries	Pulp/Paper Production	Aircraft Hangars	Cryogenic Industries
Metal Polishing	Glass Manufacturing	Ship Yards	cold-chain storage
Boiler Rooms	Power Generation	Rail Yards	overhead crane



ACCESSORIES

Wire Guard



Visor

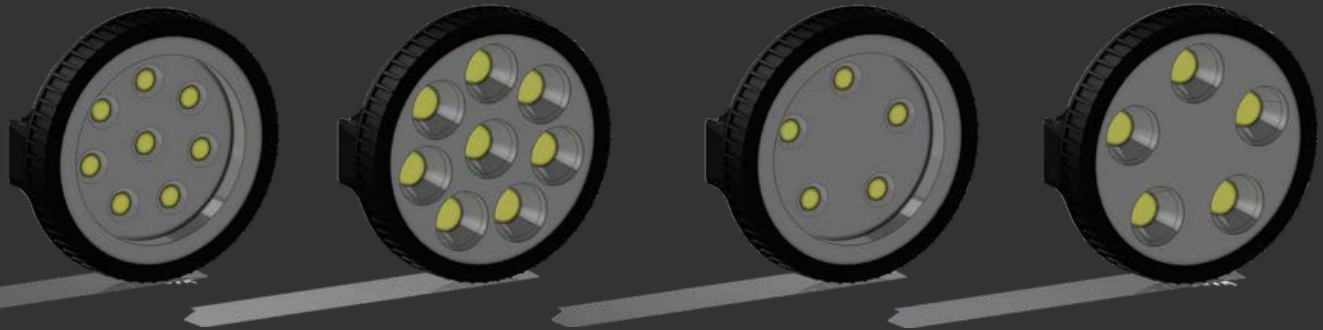


TTL-XT Series

Extreme Temperatures Lighting

We use Nord-Lock washers for optimized safety performance.

NORD-LOCK
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When you absolutely must have the
Toughest Industrial LED High Bay



High Ambient Temp.
-112°F (-80°C) to
239°F (115°C) to



C5M/PVDF
coating optional



Instantaneous activation of
lighting function, without the
need for standby time.



Field Replaceable LEDs



Chemical Repellent



Anti-Glare



TTL-Xt Series

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Game changing LED module design (see details below). Replaceable to reduce the cost of long term ownership.



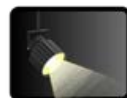
PVDF corrosion resistant coating over a die-cast aluminum housing + stainless steel hardware for incredible durability. 1,000 hour salt-fog test yielded no corrosion. [ASTM B117-19/ASTM D610-08(2019)]



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Provide better eye protection and workplace safety.

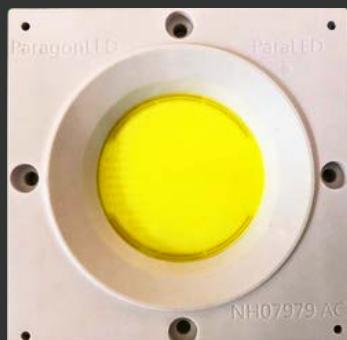
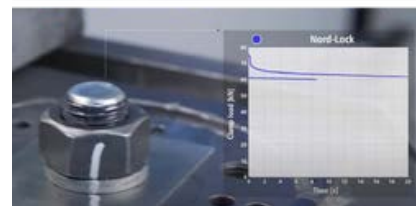
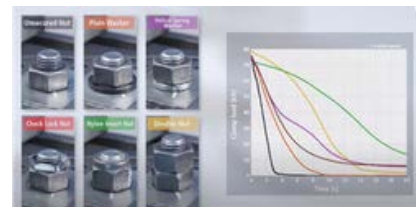
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NORD-LOCK
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DRIVER-ON-BOARD LED MODULE.

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Over-Engineered

We use 12 IC current control chips when 4 would be enough for extra durability. Tested to 200° C without failure.

No Load Shedding

As modules approach their max. rated temperature, lumen output will not decrease. Reducing output at high temp. is a common occurrence with other high temp. lights.

1.2 mil Gold Wire

TTL series LEDs are connected with gold wire for enhanced durability under heavy thermal cycle stress.



No Harmonic Distortion

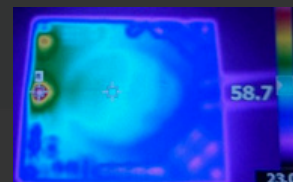
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“Every component
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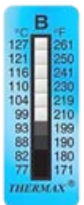
C5M coating/ PVDF
repels chemicals
and prevents
corrosion

Rugged die-cast aluminum
housing

Metal reflector **70°** beam pattern
ensures efficient light distribution.

110° beam pattern reflector optional

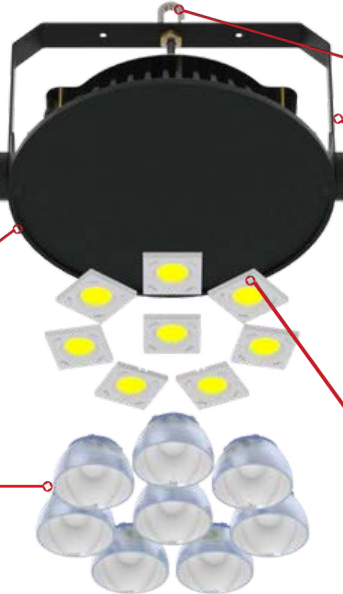
Specialized ribbed
silicone rubber gasket
provides the perfect
lens seal



High temp
thermostat label
verifies highest
temperature
reached

Factory torqued and
sealed stainless steel
cable gland

Oversized cooling fins
maximize thermal
efficiency



304 Stainless Steel hook.
Yield strength 600MPa

Heavy-duty #2 gauge
mounting bracket
180° angle adjustment



Game changing proprietary
driver-on-board LED modules are
replaceable for extended fixture
life and lower cost of ownership

Flat tempered glass lens
provides impact protection,
heat resistance and
excellent optical clarity

Heat-resistant multicore cable to
DIN VDE 0285-525-2-83/
DIN EN 50525-2-83
power cord is rated for 300V and
180°C

304 Stainless Steel Dust Cover

Stainless steel nameplate
with registration QR code
and fixture specifications

Technical Info

SPECIFICATIONS

Voltage	230VAC
Wattage	225W/350W (+/- 10%)
Color Temp	5000 Kelvin
Housing	C5M(standard) / PVDF optional
Color	Black(standard) / White optional
Lens	Flat tempered glass lens
CRI	>70
Efficacy	125 lm/W
Beam Angle	70° / 110°
Cable Gland	Stainless steel
Power Cord	DIN VDE 0285-525-2-83 DIN EN 50525-2-83 300V / 180°C rated
Surge Protection	> 20KV
Ambient Temp.	-80°C (-112°F) to 115°C (239°F) MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)

LUMENS

225W	350W
28,125 lm	43,750 lm

WARRANTY

Ambient Temperature	Warranty Length
65°C (149°F) Max Ambient Temp.	7 Year Limited Warranty
85°C (185°F) Max Ambient Temp.	3 Year Limited Warranty
105°C (221°F) Max Ambient Temp.	1 Year Limited Warranty
105°C (221°F) Max Ambient Temp.	3 Year Limited Warranty (optional)

TTL Getter System (optional) — extends lifetime to 3 years @105 °C. It continuously absorbs residual oxygen, moisture, and gases released from internal materials under high temperature, preventing oxidation and degradation.

PART NUMBERS

Part Number	Watts	Voltage
TTL-225-50-230V-xyz	225W	230VAC

Part Number	Watts	Voltage
TTL-350-50-230V-xyz	350W	230VAC

x(Beam Angle) : 0=120° 1=70°
y(Coating) : 0=PVDF 1=C5M
z(Fixture color) : 0=white 1=black

DIMENSIONS :

Diameter : 450mm(17.7inch)
Height : 373mm(14.7inch)
Weight : 15.3Kg(33.7lb)



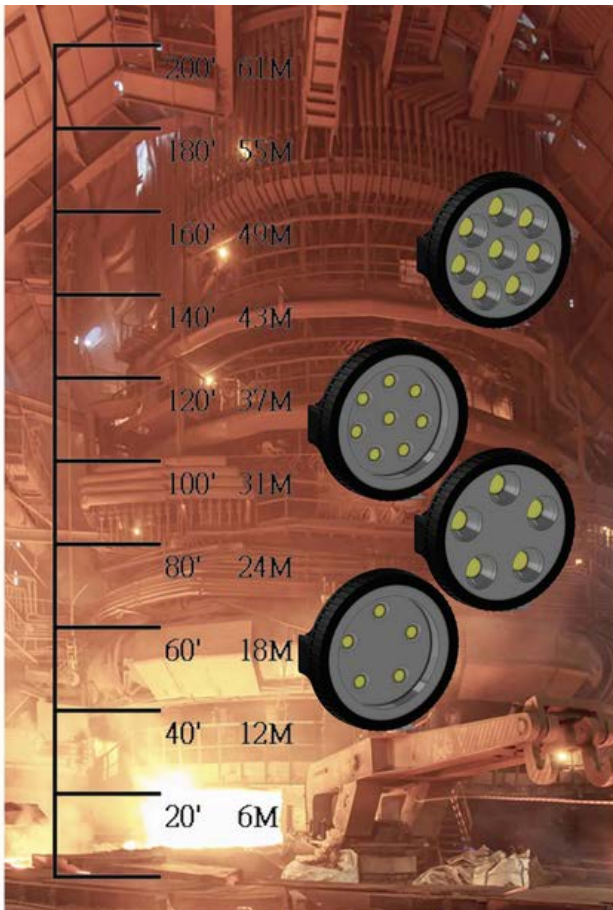
INDUSTRIAL APPLICATIONS

Primary Metal Fabrication
Steel Mills
Smelting Operations
Casting Foundries
Metal Polishing
Boiler Rooms

Blast Furnaces
Paint Curing
Ovens/Kilns
Pulp/Paper Production
Glass Manufacturing
Power Generation

Power Plants
Chemical Plants
Refineries
Aircraft Hangars
Ship Yards
Rail Yards

Aerospace Facilities
Industrial Freezers
Ice Manufacturing
Cryogenic Industries
cold-chain storage
overhead crane



ACCESSORIES

welded wire mesh light guards



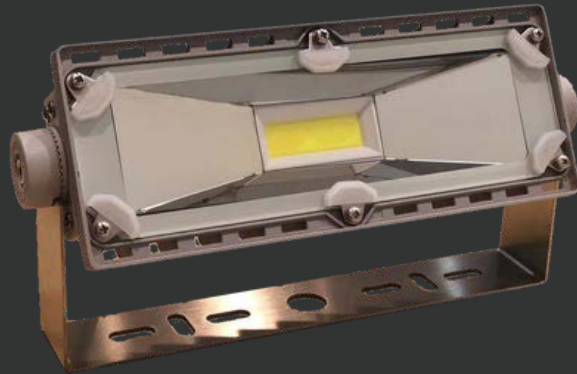
Specifications and data are subject to change without notice.

TTL-XT Series

Extreme Temperatures Lighting

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When you absolutely must have the
Toughest Industrial LED Task Light



High Ambient Temp.
-112°F (-80°C) to
257°F (125°C)



Field Replaceable LEDs



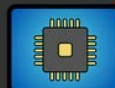
Spraying Plastics coating
/PVDF optional



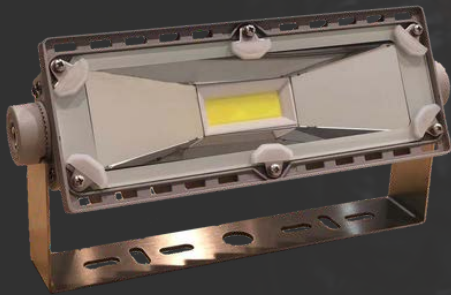
Chemical Repellent



Instantaneous activation of
lighting function, without the
need for standby time.



All Solid-state Components



TTL-XT Series

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Game changing LED module design (see details below). Replaceable to reduce the cost of long term ownership.



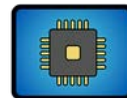
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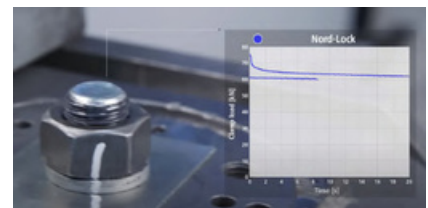
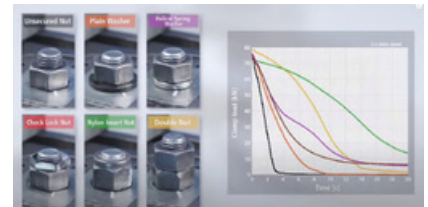
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Over-Engineered

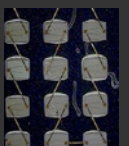
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No Load Shedding

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1.2 mil Gold Wire

TTL series LEDs are connected with gold wire for enhanced durability under heavy thermal cycle stress.



Low Harmonic Distortion

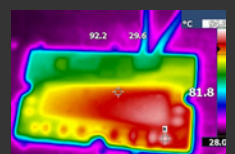
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Zero Inrush Current

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Waterproof/Thermal Coating

Special silicone based coating creates a waterproof seal around the module and dissipates heat for increased durability.



“Every component
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high ambient temperature
applications in mind. “

visor protect fixture
from outer force or
impact

Specialized ribbed
silicone rubber gasket
provides the perfect
lens seal

110° Beam pattern reflector

Flat tempered glass lens
provides impact protection,
heat resistance and
excellent optical clarity

Game changing proprietary
driver-on-board LED modules are
replaceable for extended fixture
life and lower cost of ownership

Heat-resistant multicore cable to
DIN VDE 0285-525-2-83/
DIN EN 50525-2-83
power cord is rated for 300V and
180°C

Thermal Label



Graphite sheet enhances thermal
release and avoid VOCs
(Volatile organic compounds).

Rugged die-cast aluminum housing

mounting bracket
180° angle adjustment
304 stainless steel

CECB



Technical Info

SPECIFICATIONS

Voltage 230VAC

Wattage 10W~140W

Color Temp 4000K /5000 K

Housing Spraying Painting(standard) / PVDF optional

Color Black

Lens Flat tempered glass lens

Efficacy 125 lm/W (10W / 20W / 35W)

CRI >70

Beam Angle 110°

Cable Gland Stainless steel

Power Cord DIN VDE 0285-525-2-83
DIN EN 50525-2-83
300V / 180°C rated

Surge Protection >15KV

Ambient Temp. -80°C (-112°F) to 125°C (257°F)

MIL-STD-810G (-80 °C) + MIL-STD-810H (+115 °C)

LUMENS

10W	20W	35W
1,250 lm	2,500 lm	4,375lm

(one unit, 5000K)

WARRANTY

Ambient Temperature	Warranty Length
65°C (149°F) Max Ambient Temp.	7 Year Limited Warranty
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105°C (221°F) Max Ambient Temp.	1 Year Limited Warranty
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TTL Getter System (optional) — extends lifetime to 3 years @105 °C. It continuously absorbs residual oxygen, moisture, and gases released from internal materials under high temperature, preventing oxidation and degradation.

Ordering Information

Example:TTL-040-50-120V-2

Series	Wattage	Color Temperature	Voltage	Unit
TTL	010 10W	40 4000K	230V 230VAC	1 one unit
	020 20W	50 5000K		2 two units
	030 30W			3 three units
	035 35W			4 four units
	040 40W			
	060 60W			
	070 70W			
	080 80W			
	105 105W			
	140 140W			



INDUSTRIAL APPLICATIONS

Primary Metal Fabrication
Steel Mills
Smelting Operations
Casting Foundries
Metal Polishing
Boiler Rooms

Blast Furnaces Paint
Curing Ovens/Kilns
Pulp/Paper Production
Glass Manufacturing
Power Generation

Power Plants
Chemical Plants
Refineries
Aircraft Hangars
Ship Yards
Rail Yards

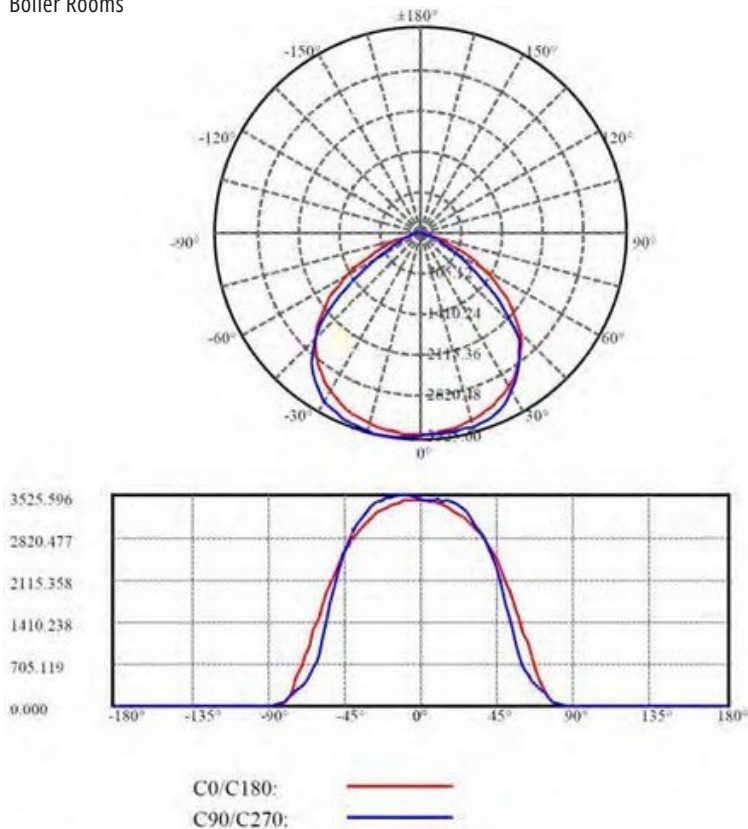
Aerospace Facilities
Industrial Freezers
Ice Manufacturing
Cryogenic Industries
cold-chain storage
overhead crane

DIMENSIONS :

One Unit	Two Unit	Three Unit	Four Unit
Width: 110mm(4.33inch) Length: 1ft Height:138.88mm(5.47inch) Weight : 1.95Kg(4.30lbs)	Width: 110mm(4.33inch) Length :2ft Height :138.88mm(5.47inch) Weight : 3.79Kg(8.36lbs)	Width: 110mm(4.33inch) Length : 3ft Height :138.88mm(5.47inch) Weight :5.37Kg(11.84lbs)	Width: 110mm(4.33inch) Length : 4ft Height :138.88mm(5.47inch) Weight :7.5Kg(16.5lbs)

ACCESSORIES

welded wire mesh light guards





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